



HEX HEAD CAP SCREWS

Grade 2, 5, 8 & SS

- Standard material: low/medium carbon steel, and stainless steel.
- Standard plating: plain, clear zinc, yellow zinc

Size/ Diameter of Thread	Body Diameter		Width Across Flats			Width Across Corners		Head Height			Thread Length	
	Max	Min	Basic	Max	Min	Max	Min	Basic	Max	Min	For Screw Lengths <6"	For Screw Lengths >6"
1/4	0.2500	0.2450	7/16	0.438	0.428	0.505	0.488	5/32	0.163	0.150	0.750	1.000
5/16	0.3125	0.3065	1/2	0.500	0.489	0.577	0.557	13/64	0.211	0.195	0.875	1.125
3/8	0.3750	0.3690	9/16	0.562	0.551	0.650	0.628	15/64	0.243	0.226	1.000	1.250
7/16	0.4375	0.4305	5/8	0.625	0.612	0.722	0.698	9/32	0.291	0.272	1.125	1.375
1/2	0.5000	0.4930	3/4	0.750	0.736	0.866	0.840	5/16	0.323	0.302	1.250	1.500
9/16	0.5625	0.5545	13/16	0.812	0.798	0.938	0.910	23/64	0.371	0.348	1.375	1.625
5/8	0.6250	0.6170	15/16	0.938	0.922	1.083	1.051	25/64	0.403	0.378	1.500	1.750
3/4	0.7500	0.7410	1-1/8	1.125	1.100	1.299	1.254	15/32	0.483	0.455	1.750	2.000
7/8	0.8750	0.8660	1-5/16	1.312	1.285	1.516	1.465	35/64	0.563	0.531	2.000	2.250
1	1.0000	0.9900	1-1/2	1.500	1.469	1.732	1.675	39/64	0.627	0.591	2.250	2.500
1-1/8	1.1250	1.1140	1--11/16	1.688	1.631	1.949	1.859	11/16	0.718	0.658	2.500	2.750
1-1/4	1.2500	1.2390	1-7/8	1.875	1-812	2.165	2.066	25/32	0.813	0.749	2.750	3.000
1-1/2	1.5000	1.4880	2-1/4	2.250	2.175	2.598	2.480	1-5/16	0.974	0.902	3.250	3.500

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MECHANICAL & PERFORMANCE DATA

GRADE 2-HEX HEAD CAP SCREWS

Description	A low or medium carbon steel, externally threaded mechanical device 1/4" diameter or larger, with a trimmed hex head and a washer face on the bearing surface.
Applications/Advantages	Economical for use in non-critical applications where the fastener is not subject to extreme temperatures or stress beyond the limits listed herein.
Material	AISI 1006-1050 or equivalent steel.
Hardness	1/4"-3/4" diameter; 6" and shorter in length: Rockwell B80-B100. 1/4"-3/4" diameter; over 6" in length: Rockwell B70-B100. 7/8"-1-1/2" diameter; all lengths: Rockwell B70-B100.
Proof Load	1/4"-3/4" diameter; 6" and shorter in length: 55,000 psi. 1/4"-3/4" diameter; over 6" in length: 33,000 psi. 7/8"-1-1/2" diameter; all lengths: 33,000 psi.
Yield Strength*	1/4"-3/4" diameter; 6" and shorter in length: 57,000 psi. minimum. 1/4"-3/4" diameter; over 6" in length: 36,000 psi. minimum. 7/8"-1-1/2" diameter; all lengths: 36,000 psi. minimum.
Tensile Strength	1/4"-3/4" diameter; 6" and shorter in length: 74,000 psi. minimum. 1/4"-3/4"; over 6" in length: 60,000 psi. minimum. 7/8"-1-1/2" diameter; all lengths: 60,000 psi. minimum.
Elongation*	18% minimum (all diameters)
Reduction of Area*	35% minimum (all sizes)

*These properties are tested only on machined specimens when the testing machine cannot provide for full testing of the parts.

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MECHANICAL & PERFORMANCE DATA

GRADE 5-HEX HEAD CAP SCREWS

Description	A cap screw made from medium carbon steel and heat-treated.
Applications/Advantages	Has greater tensile strength than Grade 2. Yield to tensile ratio is the lowest of all heat treated steels.
Material	Medium carbon steel. Use of an alloy steel is also acceptable.
Core Hardness	1/4"-1" diameter; all lengths: Rockwell C25-C34. 1-1/8"-1-1/2" diameter; all lengths: Rockwell C19-C30.
Surface Hardness	1/4"-1" diameter; all lengths: Rockwell 30N54 maximum. 1-1/8"-1-1/2" diameter; all lengths: Rockwell 30N50 maximum.
Proof Load	1/4"-1" diameter; all lengths: 85,000 psi. 1-1/8"-1-1/2" diameter; all lengths: 74,000 psi.
Yield Strength*	1/4"-1" diameter; all lengths: 92,000 psi. 1-1/8"-1-1/2" diameter; all lengths: 81,000 psi.
Tensile Strength	1/4"-1" diameter; all lengths: 120,000 psi. minimum. 1-1/8"-1-1/2" diameter; all lengths: 105,000 psi. minimum.
Elongation*	14% minimum (all diameters)
Reduction of Area*	35% minimum (all sizes)

*These properties are tested only on machined specimens when the testing machine cannot provide for full testing of the parts.



MECHANICAL & PERFORMANCE DATA

GRADE 8-HEX HEAD CAP SCREWS

Description	A cap screw made from medium carbon steel and heat-treated.
Applications/Advantages	Has greater tensile strength than Grade 5. Designed for use in high stress applications.
Heat Treatment	Grade 8 cap screws shall be heat treated, oil quenched and tempered at a minimum temperature of 800°F.
Material	Medium carbon steel. <i>Note:</i> For diameters 1/4" - 7/16" ; it is permissible to use AISI 1541 steel.
Core Hardness	1/4"-1-1/2" diameter; all lengths: Rockwell C33-C39.
Surface Hardness	1/4"-1-1/2" diameter; all lengths: Rockwell 30N58.6 maximum.
Proof Load	1/4"-1-1/2" diameter; all lengths: 120,000 psi.
Yield Strength*	1/4"-1-1/2" diameter; all lengths: 130,000 psi. minimum.
Tensile Strength	1/4"-1-1/2" diameter; all lengths: 150,000 psi. minimum.
Elongation*	12% minimum (all diameters)
Reduction of Area*	35% minimum (all sizes)

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MECHANICAL & PERFORMANCE DATA

STAINLESS STEEL-HEX HEAD CAP SCREWS

18-8 & 316

Description	Both 18-8 and 316 stainless steel are made from austenitic alloys as described below.
Applications/Advantages	<p>18-8: Used in products that require general atmospheric corrosion resistance, such as chemical and food-processing equipment. Some chemical environments may require special corrosion resistant materials and precautions.</p> <p>316: The molybdenum content gives this type of stainless even greater corrosion resistance than 18-8 as well as superior strength at high temperatures.</p>
Material	<p>18-8: A cap screw made from one of the following austenitic alloys: 303, 303Se, 304, XM7, all of which are characterized as having a chromium content of 17-19% and a nickel content of 8-10%.</p> <p>316: A cap screw made from 316 stainless steel, an austenitic alloy which differs from 18-8 by its molybdenum content (2-3%) and a higher nickel content (10-14%)</p>
Heat Treatment	The austenitic alloys develop their strength through work hardening during the fastener manufacturing process, as seen from the hardness properties below. The only heat treatment normally available on austenitic stainless alloys is annealing, which is done at approximately 1900° to a dead soft condition and is not normally thermally reversible.
Hardness	<p>1/4"-5/8" diameter: Rockwell B95-C32</p> <p>3/4"-1" diameter: Rockwell B80-C32</p>
Yield Strength*	<p>1/4"-5/8" diameter; 2.25D and longer in length: 65,000 psi. minimum.</p> <p>3/4" (2.25D & longer) & 7/8"-1" (3D & longer): 45,000 psi. minimum.</p>
Tensile Strength	<p>1/4"-5/8" diameter; 2.25D and longer in length: 100,000-150,000 psi.</p> <p>3/4" (2.25D & longer) & 7/8"-1" (3D & longer): 85,000-140,000 psi.</p>
Elongation in 4D*	1/4"-5/8" diameter: 20% minimum; 3/4"-1":25% minimum.

*These properties are tested only on machined specimens when the testing machine cannot provide for full testing of the parts.